# **Material Information**

# **Quality Resin White**



#### Introduction

Quality Resin White, also known as Somos® Ledo 6060, is a photosensitive resin material. It is designed for SLA 3D Printing technology. Products printed with quality resin white have smooth surface finishing and good toughness. This material is the go-to choice for most regular use cases.

### Advantages

Has high cost-effectiveness. Gives a smooth surface and can be easily colored or painted. Has a low water absorption rate, making it suitable for waterproof designs.

# Disadvantages

A yellowish tone may be noticeable when printing a solid and thick product.

## Tolerance

±200µm or 0.2%

#### Recommendation

Quality resin white is ideal for regular applications such as looks-like prototypes, proof-of-concept models, art designs and figurines. It gives out a beautiful and smooth surface finish that is ideal for almost all kinds of 3D Plus™ services.

Material Specifications		
Heat Deformation (0.46 MPa)	ASTM D648M	58°C
Heat Deformation (1.82 MPa)	ASTM D648M	49.6℃
Tensile Strength	ASTM D638M	52.3MPa
Tensile Modulus	ASTM D638M	2600MPa
Elongation at Break	ASTM D638M	11%
Flexural Modulus	ASTM D790M	2400MPa
Notched Impact Strength	ASTM D256A	45 J/m
Water Absorption	ASTM D570-98	0.26%

#### Attention

Due to the characteristics of resin materials, products printed with resin materials will gradually turn yellow and become brittle after long-term exposure to direct sunlight. If you want to avoid this from happening, you may need to move it out of direct sunlight or add 3D Plus™ services (such as spray painting) to block out the sunlight.

# **Applications**

3DSPRO finds people using quality resin white to make functional parts and prototypes in the following industries and applications.

### Artwork and toys:

Sculptures, props, jewelry, lighting, miniatures, figurines, interior decorations, toys, dolls, etc.

### Consumer electronics appliances:

Laptops, tablets, mobile phones, digital cameras, game consoles, MP3, and mobile power banks.

### Electromechanical equipment:

Industrial display panels, switches, sockets, power tools, electrical instruments, experimental instruments, measuring tools, etc.

# Home supplies:

Air conditioner, air purifier, vacuum cleaner, electric fan, ironing machine, water dispenser, juicer, hair dryer, etc.